

PROCESS FOR THE ELECTROCHEMICAL PRODUCTION OF A
CARBON-CONTAINING MATERIAL WHOSE SURFACE IS MODIFIED
WITH ORGANIC GROUPS, AND USE OF THE MODIFIED MATERIAL

The present invention relates to a novel
5 process for preparing, by electrochemical reduction, a
carbon-containing material whose surface is modified
with organic groups, in particular functionalized
organic groups, this process comprising placing the
carbon-containing material in contact with organic
10 diazonium salt in solvent, optionally in the presence
of an electrolyte, and negative polarization of the
carbon-containing material relative to an anode which
is also in contact with a solution of the said organic
diazonium salt or in contact with an electrolytic
15 solution separated by a suitable separator for the
solution of the said salt.

The invention also relates to the modified
carbon-containing materials obtained by the said
process and to the use of these carbon-containing
20 materials, in particular for the preparation of
composite materials or for carrying out chemical or
biological reactions, or for the complexation of
metals.

European patent EP-B-569,503 has already
25 described a process for preparing a carbon-containing
material whose surface is modified with aromatic
groups, in particular functionalized aromatic groups,

by electrochemical reduction.

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This process is characterized in that it consists in binding an aromatic group to the surface of this material by electrochemical reduction of a
5 diazonium salt comprising this aromatic group, by placing the carbon-containing material in contact with a solution of the diazonium salt in an aprotic solvent and negatively polarizing the carbon-containing material relative to an anode which is also in contact
10 with the diazonium salt solution.

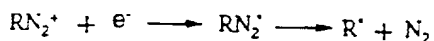
This document furthermore indicates that, in order for the electrochemical reduction of the diazonium salt to lead to binding of the aromatic group of this salt to the surface of the carbon-containing
15 material, it is necessary to carry out the reduction in an aprotic medium which contains neither any nucleophilic compounds nor any ethylenic compounds nor any species capable of reacting with the neutral radical faster than this radical binds to the carbon-
20 containing surface, and to perform the process at a potential which is more negative than the reduction potential of the diazonium salt.

It has now been found, unexpectedly, that the use of this process in protic solvent in acidic medium
25 leads to the binding of an organic group to the surface of the carbon-containing material.

The process according to the invention is thus characterized in that the electrochemical

reduction is carried out on an organic diazonium salt in protic solvent in acidic medium.

The electrochemical reduction can be represented schematically according to the following
5 reaction:



R being an organic residue.

The residue R binds to a carbon atom at the surface of the carbon-containing material. The covalent bond formed is of the type: carbon of the carbon-
10 containing material-carbon of the organic residue.

According to the process of the invention, the cathode potential is set at a value such that the neutral radical R[•] is not reduced and does not give a carbanion. The potential should thus be adjusted to a
15 value which is not too negative, in order to stabilize the neutral radical R[•].

It will be noted that the term "residue" denotes the organic part of the diazonium.

It is understood that the invention covers
20 all diazonium salts whose residues R in radical form will be stable enough to bind to a carbon of the carbon-containing material.

The term "group R" will denote the residue R bound to the carbon-containing material, it being
25 understood that the group R will have a broader meaning than the residue R due to the subsequent chemical

conversions which it may undergo, as will be understood in the light of the description which follows.

The invention relates in particular to a process characterized in that the diazonium salt
5 corresponds to the formula:



in which:

Ar is an optionally substituted C₆-C₁₄ aromatic residue or an optionally substituted
10 heteroaromatic residue of 5 to 14 atoms, comprising one or more hetero atoms chosen from oxygen, nitrogen, sulphur and phosphorus,
X⁻ is an anion chosen from halogens, sulphates, phosphates, perchlorates, tetrafluoroborates,
15 carboxylates and hexafluorophosphates.

The term "aromatic residue" means any residue comprising one or more C₆-C₁₄ fused or independent benzenic nuclei known per se. Non-limiting examples which may be mentioned are phenyl, naphthyl and anthryl
20 nuclei, triple-fused nuclei, biphenyl nuclei, etc.

The term "heteroaromatic residue" means any aromatic heterocycle comprising one or more hetero atoms such as N, O, S or P, in particular comprising 5 to 14 atoms.

25 In fact, it is understood that the invention is not limited to specific compounds, but, on the contrary, extends to any diazonium salt which can be reduced to give a neutral radical Ar[•].

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Among the aromatic residues which may be mentioned, by way of example, are aromatic residues whose substituents are chosen from the group consisting of:

- 5 - linear or branched aliphatic radicals
optionally comprising one or more double bond(s),
optionally substituted with carboxyl, NO₂, disubstituted
protected amino, monosubstituted protected amino,
cyano, diazonium, alkoxy, alkoxycarbonyl,
10 alkylcarbonyloxy or optionally fluorinated vinyl
radicals or halogen atoms,
 - aryl radicals optionally substituted with
carboxyl, NO₂, disubstituted protected amino,
monosubstituted protected amino, cyano, diazonium,
15 alkoxy, alkoxycarbonyl, alkylcarbonyloxy or optionally
fluorinated vinyl radicals or halogen atoms,
 - carboxyl, NO₂, disubstituted protected
amino, monosubstituted protected amino, cyano,
diazonium, alkoxy, alkoxycarbonyl, alkylcarbonyloxy or
20 optionally fluorinated vinyl radicals or halogen atoms.

As regards the optionally fluorinated vinyl radicals, these should be compatible with the envisaged reaction of the diazonium.

The term "functionalized" means in particular
25 that the aromatic or heteroaromatic or aliphatic
radicals, when the aromatic or heteroaromatic radicals
are substituted with an aliphatic radical, comprise one
or more substituent(s) capable of reacting with a

substrate or one or more substituent(s) capable of being converted into substituents capable of reacting with a substrate.

These substituents can thus be very varied depending on the applications for which the carbon-containing materials are intended.

Among the substituents capable of reacting directly with a resin, in particular an organic resin, mention may be made, for example, of $-(CH_2)_n-COOH$,
 10 $-(CH_2)_n-CH_2-OH$ and $(CH_2)_n-NH_2$ groups, n being an integer between 0 and 10, and $-CH=CH_2$ and $-CF=CF_2$ groups.

Among the precursor substituents which, after conversion, are capable of reacting with a resin, in particular an organic resin, mention may be made, for
 15 example, of NO_2 , N_2^+ , $(CH_2)_n-CN$, $(CH_2)_n-CHO$ and $(CH_2)_n-COOPr$ groups, Pr being a protecting group, and $(CH_2)_n-NHP'r$, $(CH_2)_n-N(P'r)_2$ and $(CH_2)_n-N=P''r$ groups, $P'r$ and $P''r$ being protecting groups and n being an integer between 0 and 10.

20 Among the substituents capable of reacting directly with a biological molecule, mention may be made of $-(CH_2)_n-COOH$ and $-(CH_2)_n-NH_2$ groups, n being an integer between 0 and 10.

Among the precursor substituents which, after
 25 conversion, are capable of reacting with a biological molecule, mention may be made of NO_2 , N_2^+ , $(CH_2)_n-CN$, $(CH_2)_n-CHO$ and $(CH_2)_n-COPr$ groups, Pr being a protecting group and n being an integer between 0 and 10.

Among the substituents capable of reacting directly with functional organic molecules, mention may be made of NO_2 , $(\text{CH}_2)_n\text{-CONH}_2$, $(\text{CH}_2)_n\text{-CN}$, $(\text{CH}_2)_n\text{-CHO}$, $(\text{CH}_2)_n\text{-COOH}$, $(\text{CH}_2)_n\text{-CH}_2\text{OH}$ and $(\text{CH}_2)_n\text{-NH}_2$ groups, n being
 5 an integer between 0 and 10, and SO_2H , SO_3H , SO_2R and SO_3R groups, R being an aliphatic or aromatic carbon-containing chain of 1 to 20 carbon atoms.

Among the precursor substituents which, after conversion, are capable of reacting with functional
 10 organic molecules, mention may be made of NO_2 , $(\text{CH}_2)_n\text{-CONH}_2$ and $(\text{CH}_2)_n\text{-COOPr}$ groups, Pr being a protecting group, and $(\text{CH}_2)_n\text{-NHP}'r$, $(\text{CH}_2)_n\text{-N(P}'r)_2$ and $(\text{CH}_2)_n\text{N=P}''r$ groups, $\text{P}'r$ and $\text{P}''r$ being protecting groups, and $(\text{CH}_2)_n\text{-CN}$, $(\text{CH}_2)_n\text{-CHO}$, $(\text{CH}_2)_n\text{-COOH}$ and $(\text{CH}_2)_n\text{-CH}_2\text{OH}$
 15 groups, n being an integer between 0 and 10, and SO_2Pr and SO_3Pr groups, Pr being a protecting group chosen from the meanings of R .

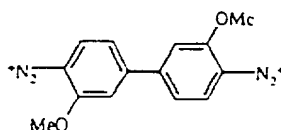
Besides the functional substituents, the aromatic or heteroaromatic residues can comprise one or
 20 more unreactive substituents such as alkyl or alkenyl radicals.

The term "alkyl radical" or "alkenyl radical" means, in particular, linear or branched radicals comprising 1 to 20 carbon atoms, optionally one or more
 25 hetero atom(s), and optionally one or more double bond(s). These radicals can also comprise one or more halogen atom(s). By extension, the radicals also comprise cycloaliphatic radicals.

By way of example, mention is made of the following diazonium salts:

Compound 1: 4-nitrobenzenediazonium tetrafluoroborate

5 Compound 2: 3,3'-dimethoxybiphenyl-4,4'-bis(diazonium) dichloride of formula:



(Fast Blue B crystallized with a molecule of ZnCl_2)

Compound 3: 4-carboxymethylbenzenediazonium tetrafluoroborate

Compound 4: 1,4-benzenebis(diazonium) tetrafluoroborate

Compound 5: chlorobenzyl-4-diazonium tetrafluoroborate.

15 Other examples of diazonium salts which can be used in the present invention are chosen from 4-chloromethylphenyldiazonium, 4-hydroxymethylphenyldiazonium, 4-carboxyphenyldiazonium, 4-formylphenyldiazonium, 4-acetylphenyldiazonium, 4-isothiocyanatophenyldiazonium, 4-N-FMOC-aminomethylphenyldiazonium, 4-(4-hydroxymethylphenoxyethyl)phenyldiazonium, 4-(2,4-dimethoxyphenyl-N-FMOC-aminomethyl)phenyldiazonium, 4-(phenyl-N-FMOC-aminomethyl)phenyldiazonium, 4-(4-methylphenyl-N-FMOC-aminomethyl)phenyldiazonium and 4-

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25

(4-nitrophenylcarbonyl)phenyldiazonium salts,
trityldiazonium chloride, 2-chlorotrityldiazonium
chloride, trityldiazonium hydroxide, 9-N-FMOC-
aminoxanthen-3-yldiazonium, 4-(2,4-

5 dimethoxyphenylhydroxymethyl)phenyldiazonium, 4-(4-
hydroxymethylbenzoyloxymethyl)phenyldiazonium, 4-(4-
hydroxymethylbenzoylaminomethyl)phenyldiazonium, 4-(4-
hydroxymethyl-3-methoxyphenoxyethyl)phenyldiazonium,
etc. salts.

10 The negative electrode consisting of the
carbon-containing material should be at a cathode
potential value such that it can donate an electron to
the diazonium.

This value can be measured relative to a
15 reference electrode and it is thus understood that this
potential value will vary depending on the diazonium
salt.

In practice, according to one advantageous
process, the cathodic reduction of the diazonium salts
20 is carried out by repetitive cyclic voltammetry in a
potential range in which they are reduced or by
electrolysis at a potential which is more negative than
the reduction potential of the diazonium salt.

Among the protic solvents which may be
25 mentioned, for example, are water, methanol, ethanol or
mixtures thereof or mixtures with aprotic solvents, for
example acetonitrile, it being understood that this
resulting mixture has the characteristics of an aprotic

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solvent.

According to one preferred embodiment, the solution can optionally comprise an electrolyte such as quaternary ammonium salts or alkali metal salts which are soluble in the medium.

Among these salts, mention may be made of quaternary ammonium or alkaline halides, acetates, tetrafluoroborates, perchlorates and hexafluorophosphates, in particular lithium tetrafluoroborate or a (C₁-C₄) alkylammonium tetrafluoroborate such as tetraethylammonium tetrafluoroborate.

The electrolyte can be simply an acid chosen from hydrochloric acid, sulphuric acid, nitric acid, nitrous acid, phosphoric acid and tetrafluoroboric acid.

The diazonium salt concentration and electrolyte concentration are generally between 10⁻³ mol/l and 10⁻¹ mol/l for the diazonium salt and between 10⁻² mol/l and 1 mol/l for the electrolyte.

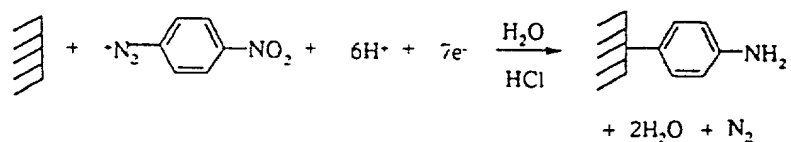
The acids can be chosen from inorganic acids such as hydrochloric acid, sulphuric acid, nitric acid, nitrous acid, phosphoric acid or tetrafluoroboric acid, or organic acids. The pH is advantageously less than 2.

The modified carbon-containing materials are recovered and can be characterized in several ways.

Mention is made of cyclic voltammetry, X-ray photoelectron spectroscopy and tunnelling microscopy.

The measurements taken confirm the binding of the Ar groups to the carbon-containing surface. The surface density of the Ar groups depends on the steric bulk of these groups and will thus vary depending on the Ar groups considered.

By way of example, unexpectedly, it has been found that the electrochemical reduction, under the conditions of the invention, of an aromatic diazonium salt comprising one or more nitro substituents leads directly to binding of the aromatic group and conversion of the nitro group(s) into NH₂ group(s) according to the following reaction:



By way of example, 4-nitrobenzenediazonium salts are mentioned.

According to another variant, the carbon-containing conductive materials whose surface has been modified by the process according to the invention are subjected to a subsequent conversion of the functional substituents. For example, the substituents may be converted in order to react with a resin, a biological molecule or a functional organic molecule.

The invention thus covers carbon-containing materials converted after the process according to the invention.

The invention also relates to the carbon-containing materials which can be obtained by the process according to the invention.

According to one variant, these modified
5 carbon-containing materials, in particular made of graphite or of glass carbon, are in the form of fibres, powder, felt, fabric, beads or carbon/carbon composite. When the materials are in the form of fibres, one advantageous application consists in producing improved
10 composite materials of fibres/resin such as an epoxy resin.

The invention also relates to carbon-containing materials modified with groups R in which the substituents are capable of covalently binding
15 metal cations, chemical compounds such as complexing agents or biological molecules, such as proteins and in particular enzymes.

According to one advantageous application, the materials at the surface of which are bound
20 functional organic groups capable of reacting with a biological molecule are used for carrying out biological reactions.

According to another advantageous application, the materials at the surface of which are
25 bound functional organic groups capable of reacting with a complexing or functional organic molecule are used for carrying out such reactions.

One more particularly advantageous

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application is especially the application of the process according to the invention to combinatorial chemistry. Combinatorial chemistry can be defined as the preparation of a set of molecules known as a "library", it being possible for the number of which to range from a few compounds to several thousands.

Combinatorial synthesis constitutes a new strategy for systematically and simultaneously generating a very large number of molecules and studying the structure-activity relationship [F. Balkenhohl et al., *Combinatorial Synthesis of Small Organic Molecules*, Angew. Chem. Int. Ed. Engl., 1996, 35, pp.2288-2337].

Combinatorial chemistry is usually carried out on a solid support [J.S. Früchtel and G. Jung, *Organic Chemistry on Solid Supports*, Angew. Chem. Int. Ed. Engl., 1996, 35, pp. 17-42]. To date, the supports most commonly used are polystyrene supports, combined with 1-2% of divinylbenzene or of polystyrene/polyethylene glycol (PEG-PS) copolymer [L.A. Thompson and J.A. Ellman, *Synthesis and Application of Small Molecule Libraries*, Chem. Rev., 1996, 96, pp. 555-600]. Thus, another subject of the present invention is the application of the carbon-containing materials obtained according to the electrochemical process as defined above, in combinatorial chemistry, and more particularly the application of the carbon-containing materials at the surface of which are bound organic groups capable of

reacting with functional organic molecules to make a library of organic compounds. Such a use is particularly advantageous in the sense that it constitutes an alternative to conventional polymer supports.

In practice, such a use consists in grafting functionalized organic groups as defined above onto a carbon-containing material according to the electrochemical reduction process of the present invention, and then in reacting the said organic groups with various functional organic molecules in order to make a combinatorial chemistry library, and finally in cleaving the compounds obtained from the surface of the carbon-containing material.

The reactions between the organic groups grafted onto the carbon-containing material and the functional organic molecules are all compatible reactions which are known to those skilled in the art.

The carbon-containing materials which can be used more particularly in combinatorial chemistry are those which have an optimum working surface. For example, mention may be made of carbon felts.

In this specific case of the use of the process according to the present invention in combinatorial chemistry, it is understood that it is not limited to the grafting of specific compounds, provided that it concerns an organic diazonium salt in solvent. Many compounds can thus be applied to

combinatorial chemistry on a carbon-containing support. Mention may be made, for example, of the following salts: 4-chloromethylphenyldiazonium, 4-hydroxymethylphenyldiazonium, 4-carboxyphenyldiazonium, 4-formylphenyldiazonium, 4-acetylphenyldiazonium, 4-isothiocyanatophenyldiazonium, 4-N-FMOC-aminomethylphenyldiazonium, 4-(4-hydroxymethylphenoxyethyl)phenyldiazonium, 4-(2,4-dimethoxyphenyl-N-FMOC-aminomethyl)phenyldiazonium, 4-(phenyl-N-FMOC-aminomethyl)phenyldiazonium, 4-(4-methylphenyl-N-FMOC-aminomethyl)phenyldiazonium and 4-(4-nitrophenylcarbonyl)phenyldiazonium salts, trityldiazonium chloride, 2-chlorotrityldiazonium chloride, trityldiazonium hydroxide, 9-N-FMOC-aminoxanthene-3-ylidiazonium, 4-(2,4-dimethoxyphenylhydroxymethyl)phenyldiazonium, 4-(4-hydroxymethylbenzoyloxymethyl)phenyldiazonium, 4-(4-hydroxymethylbenzoylaminoethyl)phenyldiazonium, 4-(4-hydroxymethyl-3-methoxyphenoxyethyl)phenyldiazonium, etc. salts.

Other molecules which can be used are also cited in P.H.H. Hermkens et al., *Solid-Phase Reactions: A Review of the Recent Literature*, Tetrahedron, 1996, Vol. 52, pp. 4527-4554, and P.H.H. Hermkens et al., *Solid-Phase Reactions II : A Review of the Literature* Nov 95-Nov 96, Tetrahedron, 1997, Vol. 53, pp. 5643-5678.

Among the modified carbon-containing

materials which may be mentioned, for example, are those in which the group R corresponds to the formula Ar, Ar being an optionally substituted C₆-C₁₄ aromatic group or a heteroaromatic group of 5 to 14 optionally substituted atoms comprising one or more hetero atoms chosen from oxygen, nitrogen, sulphur and phosphorus.

The detailed description of these groups is given in the process section of the account of the invention.

According to one variant, the groups Ar are substituted with SH, SO₂H, SO₃H, SO₂R or SO₃R radicals.

The invention also relates to modified carbon-containing materials made in particular of carbon black, of highly oriented pyrolytic graphite (HOPG) or of glass carbon, which are, according to one variant, in the form of fibres, powders, felt, fabric, beads or carbon/carbon composites.

Preferably, the fibres comprise substituents capable of reacting covalently with radicals present on an organic resin intended to be combined with the said fibres in the form of composite materials.

Needless to say, the nature of these substituents is generally very varied and depends on the organic resin considered.

The invention also relates to the composite materials comprising an organic resin matrix reinforced with modified carbon fibres according to the invention.

The matrix of a composite material can be a

thermosetting polymer such as an epoxy resin, or a thermoplastic resin, for example a polyamide, polyethylene or polytetrafluoroethylene resin.

Among the substituents capable of reacting directly with a biological molecule, mention may be made, by way of example, of COOH and NH₂ groups.

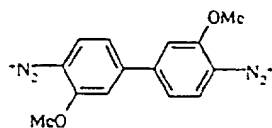
The process according to the invention can be carried out using a known electrolysis cell, such as the one described in patent EP-B-569,503, Figure 1 and description page 8, lines 12 to 25, the content of which is incorporated by reference, or using a cell comprising separate compartments.

The examples below illustrate the invention.

All the examples are carried out in an electrolysis cell into which is introduced an electrolyte solution and one of the following diazonium salts:

Compound 1: 4-nitrobenzenediazonium tetrafluoroborate

Compound 2: 3,3'-dimethoxybiphenyl-4,4'-bis(diazonium) dichloride of formula:



(Fast Blue B crystallized with a molecule of ZnCl₂)

Compound 3: 4-carboxymethylbenzenediazonium bis(tetrafluoroborate)

Compound 4: 1,4-benzenebis(diazonium)
bis(tetrafluoroborate)

Compound 5: chlorobenzyl-4-diazonium
tetrafluoroborate.

5 The acidic aqueous medium used as solvent is
water in the presence of hydrochloric acid, sulphuric
acid or nitric acid.

In most cases, the acid serves as
electrolyte.

10 The experiments are carried out on glass
carbon (GC) electrodes.

The attached figures, which form an integral
part of the description, represent cyclic voltamograms
of the experiments carried out with the various
15 compounds:

FIGURES

Figures 1a and 1b:

Cyclic voltammetry of compound 1 in 0.1 M
sulphuric acid, on GC electrode, sweep speed 0.2 V/s;
20 concentration of compound 1: 1.5 mM (Figure 1a), 1 mM
(Figure 1b); saturated calomel reference electrode
(SCE); temperature at 20°C.

Figure 2:

a) Grafting of a GC electrode in a 5 mM
25 solution of 4-nitrobenzenediazonium tetrafluoroborate 1
in 0.1 N HCl.

b) Voltamogram of the same electrode
transferred into acetonitrile (ACN) + 0.1 M NEt_4ClO_4

c) Voltamogram of nitrobenzene in ACN + 0.1 M NEt_4ClO_4 on a GC electrode. Sweep speed 0.2 V/s; SCE reference.

Figure 3:

5 a) Voltamogram of 4-nitrophenyldiazonium tetrafluoroborate 1 ($c = 2 \text{ mM}$) on carbon fibre in 0.1 N HCl

b) Same carbon fibre after grafting (1 minute at the potential of the wave A), rinsing and transfer
10 into an ACN + 0.1 M NEt_4ClO_4 solution.

Figure 4:

Voltamogram of compound 2 ($c = 1 \text{ mM}$) in 0.1 M HCl on GC electrode. Sweep speed 0.2 V/SCE.

Figure 5:

15 Linear cyclic voltammetry on a glass carbon electrode in a solution of $2 \times 10^{-3} \text{ M}$ 4-(amino)benzyldiazonium chloride salt + 0.1 M tetrabutylammonium tetrafluoroborate + 0.1 M hydrochloric acid in acetonitrile. Sweep speed $v = 200$
20 mV.s^{-1} . Curve 1 = first sweep, curve 2 = second sweep.

Figure 6:

X-ray photoelectron spectroscopy of the sample of glass carbon plates 1.

Figure 7:

25 X-ray photoelectron spectroscopy of the sample of glass carbon plates 2.

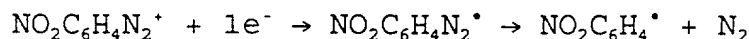
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ExamplesExample 1

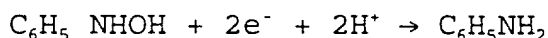
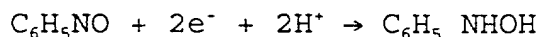
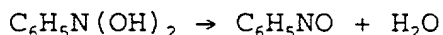
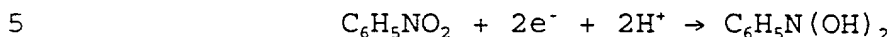
A solution of diazonium 1 at a concentration of 1.5 mM in acidic aqueous medium (0.1 M H₂SO₄ or 0.1 N HCl) is subjected to repetitive cyclic voltammetry in the range of the reduction potential of the diazonium salt at a temperature of 20°C and at a scanning speed of 0.2 V/s.

Under these conditions, 1 shows (Figure 1b) a first irreversible wave (A) at about 0.1 V/SCE; this wave is broad (width at mid-height 160 mV) and its height corresponds to the transfer of 1 electron (by comparison with the reversible wave of ferrocene). This wave is followed by a second irreversible wave (B) at -0.43 V/SCE corresponding to the consumption of 6 electrons. During the return sweep, an anodic wave (C) appears (E_p(C) = +0.38 V/SCE) to which corresponds a cathodic wave (D) during the second sweep (E_p(D) = +0.30 V/SCE). A similar voltamogram is observed in 0.1 N HCl. The monoelectronic wave A is at about -0.14 V/SCE and the wave B (6 electrons) is at about -0.69 V/SCE.

These voltamograms can be interpreted in the following way: by comparison with the results obtained in aprotic medium and with the results described by polarography, the wave A can be attributed to the reaction:



Whereas the wave B can be attributed to the reduction of nitrobenzene into aniline according to the standard mechanism described in protic medium:



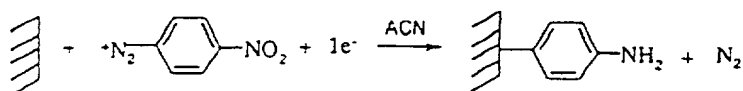
In the case studied, the signal corresponds both to the nitrobenzene formed in solution and to the nitrobenzene group grafted onto the surface. The C/D system can be attributed to the phenylhydroxylamine/nitrosobenzene couple. During a second sweep (Figure 1(b), curve 2), the wave A of 4-nitrophenyldiazonium tetrafluoroborate, corresponding to the reduction of the diazonium function, has disappeared. This phenomenon was already observed during the reduction of diazonium salts in aprotic medium and is observed every time there is grafting of the carbon surface. The decrease of the wave B is also noted during successive sweeps, which indicates that the 4-nitrophenyl groups grafted onto the surface are gradually reduced to 4-aminophenyl groups (which have no reduction wave).

If the potential of the glass carbon electrode is held at -0.25 V/SCE (more cathodic than that of the wave A) (Figure 2(a)) for one minute, in a 5 mM solution of 4-nitrobenzenediazonium

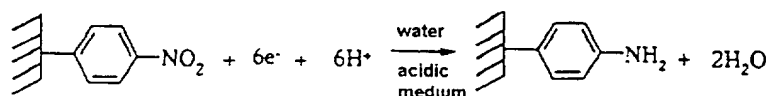
tetrafluoroborate in 0.1 N HCl, the electrode is washed thoroughly with water, with alcohol and with acetone (5 minutes in an ultrasound tank in each solvent) and it is then transferred into a solution of ACN + 0.1 M
 5 NEt_4ClO_4 , (Figure 2(b)), then the reversible signal of the 4-nitrophenyl group is observed at about $E^\circ = -1.15 \text{ V/SCE}$, i.e. at the same potential as that of the nitrobenzene itself (Figure 2(c)).

This reversible system decreases during the
 10 successive sweeps (probably following protonation of the nitrobenzene radical anion with residual proton donors in the solution).

This set of results shows that, in an acidic aqueous medium, grafting of a 4-nitrophenyl group is
 15 observed as follows:



When the electrode is transferred into ACN + 0.1 M NEt_4ClO_4 , the same reversible voltamogram due to the grafted 4-nitrophenyl group as that which is observed when the grafting is carried out in ACN medium
 20 is observed. On the other hand, if the electrode is left in acidic aqueous medium, six-electron reduction of the nitro group into an amino group is observed during the cathodic sweep:



according to the mechanism described above.

The grafting can be confirmed by X-ray photoelectron spectroscopy (XPS). Table 1 shows the XPS analysis of a clean, untreated GC plate and of the same plate electrolysed at -0.1 V/SCE in a solution of 5 mM 4-nitrobenzenediazonium tetrafluoroborate in 0.1 N HCl and rinsed thoroughly with water, ethanol and acetone (five minutes in an ultrasound tank in each solvent).

TABLE 1

XPS analyses of GC plates

Element	C%	O%	N%	N%	Cl%
Peaks (eV)	285	533	400	406	201
Clean plate	95	5	0.2	0	0
Plate grafted in 0.1 N HCl	84	10	2.6	2.4	0
Plate grafted and then treated with epichlorohydrin	81	15	1.6	0.8	1.2

Appearance of the peak 406 eV corresponding to the grafted NO₂ group, and also of the peak 400 eV

corresponding to the NH_2 group, are observed between the clean plate and the grafted plate. The latter increase shows that at -0.1 V/SCE, some of the NO_2 groups are already reduced to NH_2 , as might be expected on examination of Figure 1b, in which the foot of the wave of reduction of the nitro group is already reached at -0.1 V/SCE.

Similar results can be obtained on carbon fibres. By cyclic voltammetry in 0.1 N HCl on a lock containing a few fibres (Figure 3a), the first wave of the diazonium in (A) is observed at about -0.1 V/SCE. The lock of fibres is grafted at this potential for 1 minute, rinsed as previously in an ultrasound tank and then transferred into an ACN + 0.1 M NEt_4ClO_4 solution. An irreversible wave then appears (Figure 3b), corresponding to the 4-nitrophenyl group (the irreversibility of the wave is probably due to a residual acidity of the surface of the fibre). The wave for the 4-nitrophenyl group disappears during the successive sweeps, as was already noted on a GC electrode.

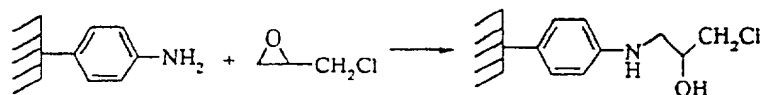
TABLE 2

XPS analysis of carbon fibres

Element	C%	O%	N%	N%	Cl%
Peaks (eV)	285	533	400	406	201
Clean plate	80	20	0	0	0
Plate grafted in 0.1 N HCl	86	10.5	2	1	0
Plate grafted and then treated with epichlorohydrin	73	23	1.2	0.1	3.7

By XPS (Table 2), the appearance of nitrogen peaks corresponding to NH_2 at 400 eV and NO_2 at 406 eV is observed.

The GC plates and the carbon fibres grafted by electrolysis of 1 in acidic aqueous medium and in which at least some of the nitro groups have been reduced to amino groups during the grafting can be treated with epichlorohydrin to show that the amino groups are indeed capable of reacting with epoxy groups according to the reaction:

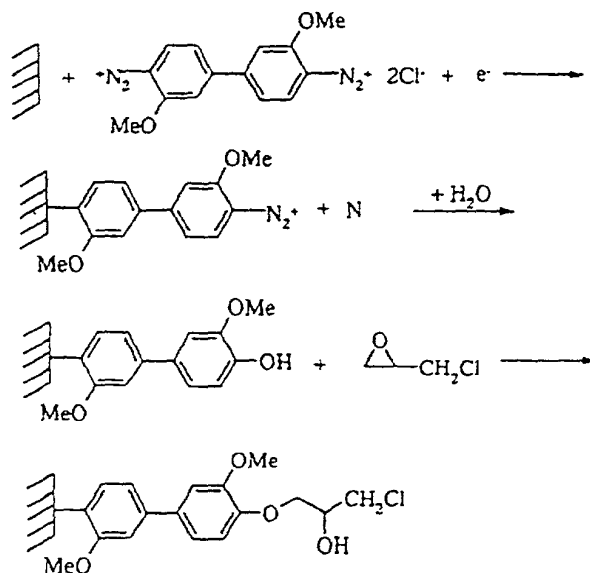


The Cl_{2p} signal (which appears in the form of

two peaks on account of spin-orbital couplings) should be readily identifiable on the XPS spectra of carbon-containing surfaces. In effect, the appearance of the two peaks corresponding to the Cl_{2p} after the plates or fibres, which have been pregrafted in 0.1 M HCl, have been treated with boiling epichlorohydrin for ten hours is observed.

Example 2: Grafting of a bis(diazonium) salt

The reaction is represented schematically in the following way:



Cyclic voltammetry of compound 2

In ACN + 0.1 M NEt_4ClO_4 , compound 2 shows a very broad wave (width at mid-height 300 mV) at -0.1 V/SCE, corresponding to the transfer of two electrons. This broad, bielectronic wave can be interpreted as the successive reduction of the two diazonium functions at

two close but offset potentials. A similar voltamogram is observed in 0.1 M HCl (Figure 4) with a peak at about -0.3 V/SCE.

At the second sweep, the wave has
5 disappeared, as is observed each time that there is
grafting (Figure 4, curve 2). In order to observe the
presence of aromatic groups on the surface of the
carbon, the glass carbon electrode was treated with a
nitrating mixture (concentrated HNO_3 + concentrated
10 H_2SO_4). In this case, after thorough rinsing and
transfer of the electrode into ACN + 0.1 M NEt_4ClO_4 , a
peak is observed at -1.35 V/SCE, the position of which
is compatible with that of a nitroaryl group (for
example 4-nitroanisole is reduced at -1.25 V/SCE under
15 the same conditions). By grafting compound 2, it was
confirmed that this signal does not appear if the
electrode is not premodified.

The grafting of a GC plate can also be
monitored by XPS (Table 3):

TABLE 3

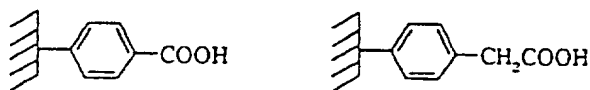
XPS analysis of a GC plate grafted with
compound 2

Element	C%	O%	N%	Cl%
Peaks (eV)	285	533	400	201
Clean plate	94	5	0.6	0.1
Plate grafted in 0.1 N HCl	85	13	1.5	0.2
Plate grafted and then treated with epichlorohydrin	80	17.5	0.8	1.7

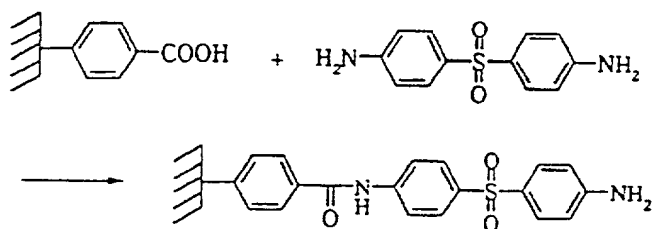
The clean plate is grafted in 0.1 N HCl for 30 minutes, rinsed thoroughly as previously and then treated with boiling epichlorohydrin for 10 hours. An increase in the nitrogen peak is observed during grafting of compound 2, but at the same, an increase in the oxygen peak is observed, which appears to indicate an at least partial hydrolysis of the diazonium function not grafted during the treatment. During the reaction with epichlorohydrin, an appreciable increase in the peak corresponding to chlorine is observed, indicating that the reaction has indeed taken place.

Example 3: Grafting of an aryl carboxylic group

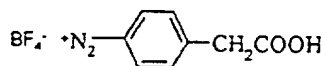
It is also shown that it is possible to graft phenylcarboxylic or phenylacetic groups:



These carboxylic groups can react with the amino groups of the resin curing agent (such as diaminodiphenyl sulphone: DDS) according to the reaction below: it being possible for the terminal amino group in turn to react with the epoxy function of the resin.



In 0.1 N hydrochloric acid, the voltamogram of diazonium tetrafluoroborate of 4-phenylacetic acid 3 shows, in reduction an irreversible peak at about -0.8 V/SCE:

Example 4: Study of the grafting of compound 5.15 Study of the grafting by cyclic voltammetry

The voltamogram of a glass carbon electrode which is carefully polished and then rinsed by ultrasound in acetone and then ethanol is plotted in a

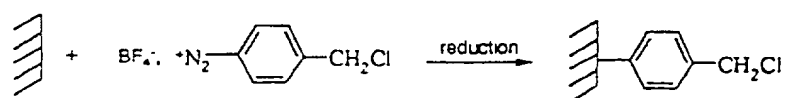
solution of 2×10^{-3} M 4-(amino)benzylidiazonium chloride salt + 0.1 M tetrabutylammonium tetrafluoroborate in acetonitrile, at a sweep speed $v = 200 \text{ mV.s}^{-1}$. The curve comprises an irreversible wave with a peak potential value $E_p = -0.53 \text{ V/SCE}$, which disappears from the second sweep onwards (Figure 5).

Study of grafting on glass carbon plates

Two samples of glass carbon plates grafted by reduction of the 4-(amino)benzylidiazonium chloride salt are prepared in the following way:

After careful polishing and washing with ultrasound in acetone and then ethanol, each of the glass carbon plates is grafted for 5 minutes at a potential of -0.53 V/SCE , in a solution of 2×10^{-3} M 4-(amino)benzylidiazonium chloride salt + 0.1 M tetrabutylammonium tetrafluoroborate + 0.1 M hydrochloric acid in acetonitrile.

The grafting is then characterized by X-ray photoelectron spectroscopy (Figures 6 and 7). The surface of the samples shows a carbon content of 91%, an oxygen content of 6.4% and a chlorine content of 2.6% after grafting. These results show that the grafting of the 4-(amino)benzylidiazonium chloride salt has indeed taken place, according to the following scheme:



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